



Point of Contact & Process List 06-08-19

Coating * Painting * Plating * Metal Finishing Services
*Quality * On Time Delivery * Value*
Point of Contact Information

Physical Address:

Alphacoat Finishing, LLC.
9350 Cabot Drive
San Diego, CA 92126

Office: 858-586-9484 * **Fax:** 858-586-9485

Web Site: www.alphacoatfinishing.com

Mailing Address:

Alphacoat Finishing, LLC
9350 Cabot Drive San Diego, CA 92126
AS9100D / ISO 9001:2015 Certified

DUNS NO: 080951938

CAGE: 821J5

NAICS Codes: 332812, 332813

SIC Code: 3479 3471

Refer to our process list for a complete listing of services.

Sales & Estimating / Order Entry
Customer Purchase Order Processing

Sara Benitez

estimating@alphacoatfinishing.com

Job Status Requests & Customer Service

E-MAIL REQUESTS FOR FAST RESPONSE

jobstatus@alphacoatfinishing.com

Shipping & Receiving

Pickup Requests Only

shipping@alphacoatfinishing.com

Accounting & Administration

Natasha Hsu

AR Processing / Customer Service

accounting@alphacoatfinishing.com

AP Processing

apccounting@alphacoatfinishing.com

Purchasing

purchasing@alphacoatfinishing.com

Quality Assurance

Michelle Lim

AS9100 / NADCAP Administration

quality@alphacoatfinishing.com

Director of Operations

George Ruben

george@alphacoatfinishing.com

Anodize Clear, Black & Color

Chem Film Clear & Gold

Phosphate Coating, Iron or Zinc

Passivation Cleaning

Primer & Paint Coating

Powder Coating

Cerakote Ceramic Coating.

Silk Screen Printing

Pick Up & Delivery Service

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Process Code	Plating Process Description	Type	Specification
CHFITIIC1ACL	Chemical Conversion Coating Chem Film CLEAR	Type II, Class 1A Clear ROHS Compliant	MIL-DTL-5541 ROHS Compliant
CHFITIIC3CL	Chemical Conversion Coating Chem Film CLEAR	Type II, Class 3 Clear ROHS Compliant	MIL-DTL-5541 ROHS Compliant
CHFIT1C1AGO	Chemical Conversion Coating (Chem Film GOLD)	Type I, Class 1A Gold	MIL-DTL-5541
CHFIT1C3GO	Chemical Conversion Coating (Chem Film GOLD)	Type I, Class 3 Gold	MIL-DTL-5541
ANCL	Sulfuric Acid Anodize CLEAR	Type II, Class 1 Clear	MIL-A-8625
ANBL	Sulfuric Acid Anodize BLACK	Type II, Class 2 Black	MIL-A-8625
ANCO	Sulfuric Acid Anodize COLORED	Type II, Class 2 Color	MIL-A-8625
HAANCL	Hard Sulfuric Acid Anodize CLEAR	Type III, Class 1 Clear	MIL-A-8625
HAANBL	Hard Sulfuric Acid Anodize BLACK	Type III, Class 2 Black	MIL-A-8625
HAANCO	Hard Sulfuric Acid Anodize COLORED	Type III, Class 2 Color	MIL-A-8625
TEDI	Teflon Dip R0-59 Process	After Anodize	
DISE	Dichromate Seal Process	After Anodize	
PHCOCO	Phosphate Conversion Coating	Iron or Zinc	
PASS	Passivation Cleaning		All MIL SPECS
PRPEET	Pre-Penetrant Etch		
MASK	Masking & Special Process Prep.		

Minimum charges apply when the per piece price total does not exceed the minimum charges.
 Lead times for estimates is two to four days.
 Average processing time ranges from 4 to 14 days depending on lot size and scope of work required. Delivery time will vary depending on the number of processes, masking and special handling requirements.
 Expedite Process Service (EPS) available upon request.
 Paint and powder coat colors subject to availability.
 Pickup and delivery service available on qualifying orders.
 Payment terms are COD, Credit Card, Net 20 days subject to credit approval.
 All orders are subject to Alphacoat Finishing, LLC. terms & conditions.
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Process Code	Process Description	Type	Specification	
PRCO	Primer Coating	Per MIL SPEC	Per MIL SPEC	
WEPA	Paint Coating	Per MIL SPEC	Per MIL SPEC	
POCO	Powder Coating	All Standard Colors	RAL	
CECECO	Cerakote Ceramic Coating	All Standard Colors		
DRFILU	Dry Film Lube	Color Gray	MIL-L-46010	
DRFILUSI	Dry Film Lube Slickote 100	Color Black	MIL-A-63576	
SISCPR	Silk Screen Printing	All Standard Colors	MIL-STD-130	
PAFI	Paint Fill Engraved Parts	All Standard Colors		
MASK	Masking & Special Process Prep.			
SUFIRE	Surface Fill & Repair			
BESASM	Bead or Sand Blast Process	Up to 12ft		
CLPR	Clean & Prep. Special Process			
ULCL	Ultrasonic Cleaning			
CHST	Chemical Stripping			
PAID	Part Identification * Ink Stamp * Bag & Tag		MIL-STD-129R	
PAPA	Part Packaging		MIL-STD-2073	
EPS	Expedite Process Service (EPS)			

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